



CATERHAM GRADUATES RACING CLUB



2018 Decal fitting guide

IT IS IMPORTANT THAT YOU FOLLOW THIS GUIDE AND APPLY THE DECALS IN THE RIGHT POSITION, TAKING CARE TO GET THEM ALIGNED AS DESCRIBED.

The Club do not supply race numbers - you need source 9" numbers to fit the Club numbers squares

No Change from 2017 – all in same place:

- **CGRC Number squares**, just in front of the rear bonnet catch, top of the decal aligned with the top of the side panel. Also on the nosecone, centred, above the nosecone badge.
- **Yokohama**, alongside new SMARTCLINIC / APL Health decal (see below) 5mm above the edge of the bonnet.
- **Class "flash"**, across the top of the number squares, stuck on the number square itself.
- **Driver's name**, just behind the rear bonnet catch, top of the decal aligned with the top of the side panel.
- **BARC shields**, on side of nosecone.
- **Rutherford Briant**, on the rear of the rear wings. Positioned just above the lights if you have them, or otherwise 270mm above the bottom centre of the rear wing.
- **APL Health**, centred horizontally and vertically on the rear panel. The bottom edge of the 'APL Health' text part of the decal should be 210mm above the bottom of the rear panel. **Please take care to get the decal horizontal and centred.**
- **Class "flash"**, centred on the rear panel just below the line of the boot cover (you can leave the class flash on the roll cage if you have one).
- **Class "flash"**, across front of roll cage (all except Classics).
- **The "K" decal**, in memory of Martin Kay, on the upper left side of the rear panel (not mandatory).

2017 Decals that should be removed:

- **Thames Valley Car Storage** from the nosecone.
- **M+M** from the bonnet sides.
- **FIX Auto** from side panels.
- **GRS** from front of rear wings.
- **Totum** from rear of rear wings (new design being provided).
- **REIS** from the side panels.

New 2018 Decals to be fitted:

- **Totum Print (new design)**, on the rear of the rear wings, 50mm up from the bottom centre of the rear wing (centred with the Rutherford Briant decal above).



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- **Downing IP**, centred on the nosecone, either just below the badge if you have one, or 60mm below the bottom number square if you don't. Please take care not to crease this when applying due to the compound shape of the nosecone.
- **SMARTCLINIC / APL Health**, on each side of the bonnet, directly above and aligned with the number square, 5mm up from the bottom edge of bonnet.
- **Rockey Racing**, underneath the driver's name decal on each side. Leave a 5mm gap between the bottom of the name decal and top of the Rockey Racing decal, with the front edge of the Rockey Racing decal directly underneath the front edge of the name decal.
- **Torque Motorsport**, underneath the Rockey Racing decal on each side. Leave a 5mm gap between the bottom of the Rockey Racing decal and top of the Torque Motorsport decal. Place horizontally and align with Rockey Racing decal positioning.
- **Roofline**, located 5mm in front of the number square, top of the decal aligned with the top of the side panel.
- **The Yorkshire Wine Rascal (YWR)**, on the front of the rear wings near the bottom, just above the sloped section of the wing.
- **Ryan Motorsport Insurance**, located on front of rear wings above YWR. Leave a 5mm gap between the top of the YWR decal and the bottom of the Ryan Motorsport Insurance decal. Place horizontally and align with YWR decal.
- **Reserved Position**, for a **charity decal (to follow)** under the Roofline decal on near side (Sigmax / Sigmax VCT / Sigma VCT and Sigma cars) and on off side (Mega and Classic cars).

Note for Sigma Sub-Class cars

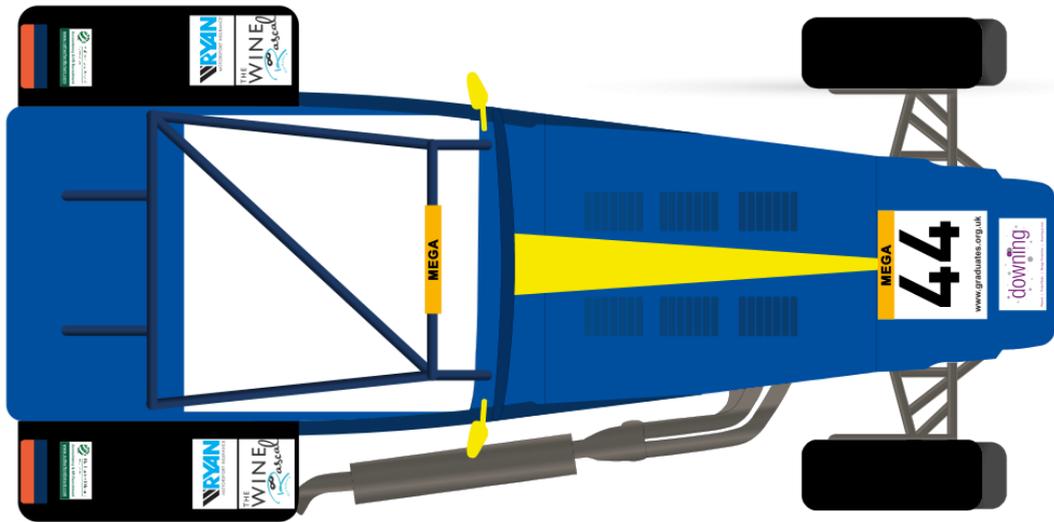
Class flashes now have a weight reference added, to distinguish between cars up to 2013 and cars 2014 onwards.

2014 onwards cars are to remove their VCT decal and replace it with a 630kg decal, positioned to the righthand side of SIGMA.

Cars up to 2013 are to add the 605 kg decal to the righthand side of SIGMA.



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CAR PRESENTATION STANDARDS – A REMINDER ABOUT THE REGS

The Club expects all cars competing to be well presented with decals positioned compliant with the published scheme. Any queries should be addressed to the Club Exec. You are reminded of the Club Regulations in respect of car presentation and display of sponsors' decals, which are as follows:

6.2.4 Vehicle presentation.

Additionally, the presentation of the car is important to the profile of the championship, its sponsors and its audience. Therefore in considering whether to permit any car to race at any point during the season, the Caterham Graduates Racing Club Executive Committee will consider the standard of presentation of both the interior and exterior of the car. The Caterham Graduates Racing Club may request the organisers/Clerk of Course to exclude any car, the appearance of which may prejudice the reputation of the championship. This will include where a car is presented at a race event bearing significant accident damage sustained at a previous event. Note: A double header can be regarded as one event for the purpose of this regulation.

6.2.5 Trade and sponsorship decals must be displayed correctly positioned in order for the competitor to be eligible for championship points. In exceptional circumstances, the Executive Committee may authorize a driver to have the championship sponsors' decals fitted in non-standard locations, or for not all of them to be fitted. An example of such exceptional circumstances might be when a driver is using a car in this and another championship, and the other championship requires decals in the same locations as the Graduates championship. Cars must not display decals which "conflict" with the championship sponsors' decals. For example, since Yokohama is a championship sponsor, cars must not show a decal promoting any other tyre manufacturer. If in doubt, consult with the Executive Committee – their ruling is final.

GUIDE FOR THE CORRECT APPLICATION OF SELF-ADHESIVE MATERIALS

WET APPLICATION - RECOMMENDED

This method is good for all decals but especially when applying large or multi-coloured signs and assists greatly in the elimination of air bubbles. The application of a liquid to the adhesive forms a barrier which temporarily neutralises the adhesive and allows the legend to be repositioned several times.

Soapy water – make up a lukewarm solution of water and enzyme free washing up liquid, in the ratio of approx. one table spoonful per bucket of water. Damp down the adhesive with a sponge or fine water spray. Alternatively wet the substrate with the solution. The sign can then be floated into position. When correctly positioned dab the sign down to hold the sign in place. Now firmly squeegee the image working from the centre outwards towards the edges using a Union Jack type pattern. This should remove as much of the water solution as possible to enable adhesive action to commence. After allowing 30 to 60 minutes to pass (some manufacturers recommend 24 to 48 hours) re-squeegee the entire image to ensure maximum evacuation of the solution and thus maximum adhesion. Carefully remove the Application Tape diagonally at 180 degrees ensuring that sufficient adhesion has been reached by the lettering. Finally re-squeegee over the entire sign again, paying particular attention to the top and leading edges.

DRY APPLICATION – TOP HINGE METHOD

Before commencing establish exactly where the sign is to be located then tape the sign into position using small pieces of masking tape. Use 2" masking tape to create a hinge with half the masking tape on top of the sign and the other half on the application surface. Squeegee the masking tape hinge firmly into position. To apply, lift the sign away from the surface and fold back on the hinge. Peel off about 6" of the backing paper then lower the sign keeping the adhesive away from the application surface. Starting at the top centre squeegee down and outwards towards each edge in turn. Remove another 6" of backing paper and keep repeating the process using overlapping strokes until the sign is completely applied (for large pre-spaced signs do as above but slit between each letter so that every letter can be applied individually). Now carefully remove the application tape diagonally at 180 degrees. Air bubbles can be removed by puncturing the bubble with a pin and squeegeeing the trapped air towards and out of the puncture. Finally re-squeegee the sign again paying particular attention to the top and leading edges. If the Sign is long and narrow, the same procedure can be adopted with the hinge on the edge of the sign instead of the top.